### IMF88



# 2023+ Toyota Sequoia Installation Instructions Also online www.rallyarmor.com

Manufacturer warranty covers material defects on new, never installed parts. Once installed, all mud flap replacement part costs are the responsibility of the vehicle owner. Caution against blind spots during parking. Avoid curbs and excessive compression to the flaps. Check stock and aftermarket wheel/suspension clearances.

INSTALLATION QUESTION? FOR REPLACEMENT PART QUOTES, SEND FLAP RECEIPT OR PHOTO > www.rallyarmor.com/support Recommended Tools Low-profile offset, ratcheting, flat & Phillips screwdrivers, 10mm & 11mm wrenches, pick.

ONLY install on even surface using hand tools, not powered tools. AVOID OVERTIGHTENING HARDWARE.

**ABOUT OUR STANDARD IN MUD FLAPS** Polyurethane is a high grade plastic that may feature minor surface layer marks. These are visual variations that don't affect flap construction or performance. Most matte away as the material ages over time.

MF88 KIT CON	TENTS CONFIRM ALL PARTS AND QUANTITIE	ES BEFORE INSTALLATION	
MUD FLAP KIT	PN MF88 SEE PAGE 3 DRAWINGS	PART DESCRIPTION	QUANTITY
MF88-LF		LEFT FRONT	1
MF88-RF		RIGHT FRONT	1
MF88-LR		LEFT REAR	1
MF88-RR		RIGHT REAR	1
BRACKET KIT P	N BMF88		
BMF110		BRACKET FRONT	2
BMF88-1	000	BRACKET REAR	4
HARDWARE KI	T PN HMF88		
1SS	Amme	SCREW	12
1SS#8	<b>)</b>	THIN SCREW	2
BLKNUT	•	NUT	2
EXPANCH	R	ANCHOR	2
HXBLT		BOLT	2
SMWASH		WASHER	22
SSLNUT		LOCK NUT	4

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FRONT FLAP Access interior wheel well by turning steering wheel towards the installation side. Do not fully tighten

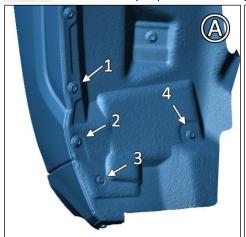
fasteners until mud flap is completely aligned to vehicle.

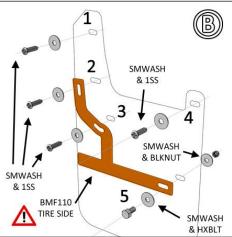
Bracket/Hardware 1 Flap → 1 x BMF110; 4 x 1SS; 1 x BLKNUT; 1 x HXBLT; 6 x SMWASH

**IMAGE A** If equipped, remove factory splash guards. Uninstall fasteners 1 - 4.

**IMAGE B** Place flap against liner. Install SMWASH & 1SS into mounts 1 & 4. Position BMF110 over flap mounts 2, 3 & 5. Install SMWASH & 1SS into mounts 2 & 3 and SMWASH & HXBLT into mount 5. Secure reverse side of mount 5 with SMWASH & BLKNUT.

IMAGE C Ensure mud flap is parallel to even ground. Adjust preferred width before hand-tightening washers just until flush to flap.







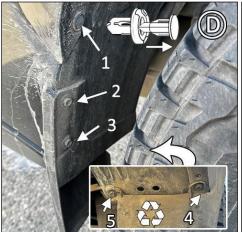
# **REAR FLAP** Bracket/Hardware 1 Flap → 2 x BMF88-1; 2 x 1SS; 1 x 1SS#8; 1 x EXPANCH; 5 x SMWASH; 2 x SSLNUT

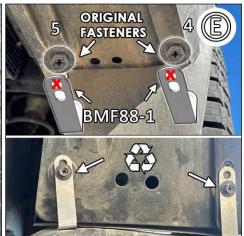
Do not fully tighten fasteners until mud flap is completely aligned to vehicle.

IMAGE D If equipped, remove factory splash guards. Uninstall fasteners 1 - 3. Temporarily remove fasteners 4 & 5.

IMAGE E Place fasteners 4 & 5 through BMF88-1 and reinstall into mounts 4 & 5.

IMAGE F Fold EXPANCH. Install into mount 1. Expand EXPANCH by inserting pick 1" into its center.







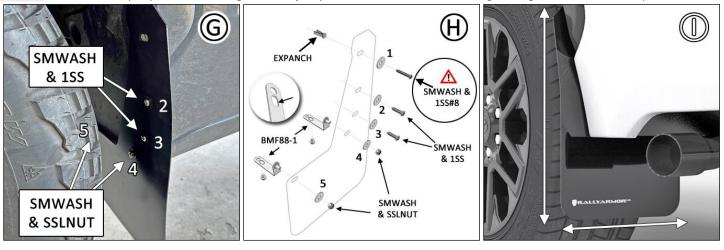
## **IMF88**



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IMAGE G Position flap against liner. Install SMWASH & 1SS into mounts 2 & 3 and SMWASH & SSLNUT onto mounts 4 & 5. IMAGE H Install SMWASH & 1SS#8 into mount 1.

IMAGE I Ensure mud flap is parallel to even ground. Adjust preferred width before hand-tightening washers flush to flap.



## MF88 MOUNTING DIAGRAM

