



2022+ TOYOTA LAND CRUISER INSTALLATION INSTRUCTIONS

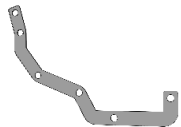












Manufacturer warranty covers material defects on new, never installed parts. Once installed, all mud flap replacement part costs are the responsibility of the vehicle owner. Caution against blind spots during parking. Avoid curbs and excessive compression to the flaps. Check stock and aftermarket wheel/suspension clearances.

INSTALLATION QUESTION? FOR REPLACEMENT PART QUOTES, SEND FLAP RECEIPT OR PHOTO → www.rallyarmor.com/support

Recommended Tools 10mm/11mm wrench, Phillips screwdriver, pick. **Install on even surface using hand tools, not powered tools. AVOID OVERTIGHTENING HARDWARE.**

ABOUT OUR STANDARD IN MUD FLAPS Polyurethane is a high grade plastic that may feature minor surface layer marks. These are visual variations that don't affect flap construction or performance. Most matte away as the material ages.

MF138 KIT CONTENTS CONFIRM ALL PARTS AND QUANTITIES BEFORE INSTALLATION		
MUD FLAP PN MF138 SEE PAGE 4	PART DESCRIPTION	QUANTITY
MF138-LF	LEFT FRONT	1
MF138-RF	RIGHT FRONT	1
MF138-LR	LEFT REAR	1
MF138-RR	RIGHT REAR	1
BRACKET PN BMF138		
BMF138-1 	BRACKET FRONT	2
HARDWARE PN HMF138		
.25SP 	SPACER	4
1SS 	SCREW	4
1SS#8 	THIN SCREW	4
1.5SS 	LONG SCREW	8
BLKNUT 	NUT	6
HXBLT 	BOLT	6
INS2 	INSERT	2
ORCLP 	ORANGE CLIP	4
SMWASH 	WASHER	22
UNUT2 	CLIP	6



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Do not fully tighten fasteners until flap is completely aligned to vehicle.

FRONT FLAP To access interior wheel well, turn steering wheel towards installation side.

Bracket/Hardware for 1 Flap → 1 x BMF138-1; 1 x .25SP; 2 x 1SS; 2 x 1.5SS; 3 x BLKNUT; 3 x HXBLT;
7 x SMWASH; 2 x UNUT2

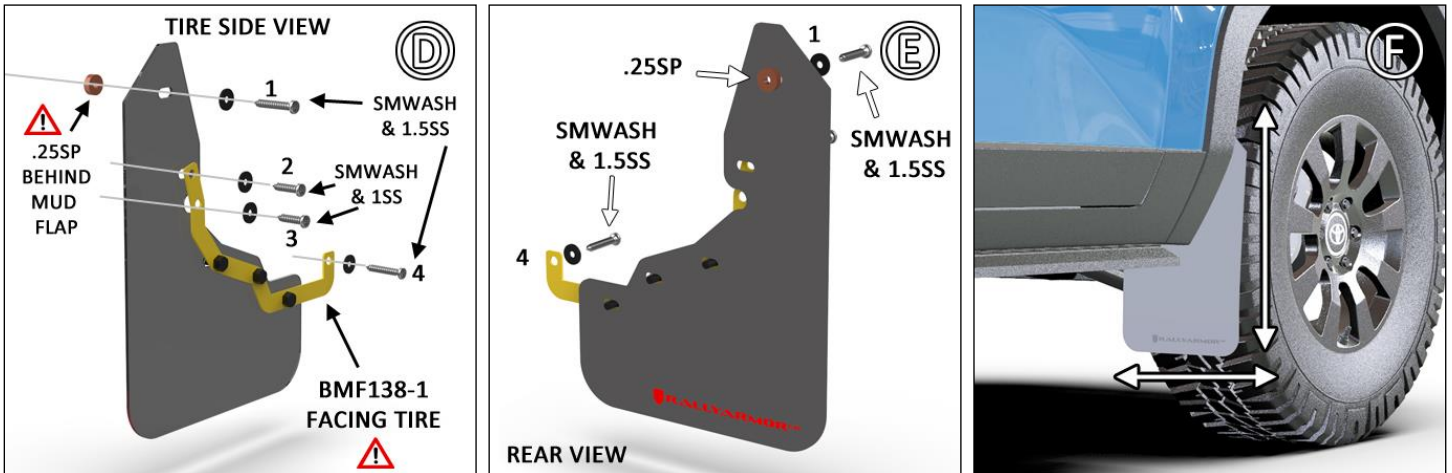
FIGURE A/B Remove factory fasteners 1 - 4. Install UNUT2 over flare mount 2 and under liner sheet metal mount 3.

FIGURE C Place BMF138-1 on tire side of flap, then install HXBLT through mounts 5 – 7. Fasten SMWASH & BLKNUT on reverse side.



FIGURE D/E Place logo-side of flap facing rear bumper. Place .25SP BEHIND flap mount 1, then install SMWASH & 1.5SS. Install SMWASH & 1.5SS into mount 4 and SMWASH & 1SS into mounts 2 & 3.

FIGURE F Adjust flap prior to tightening washers until just seated against flap.





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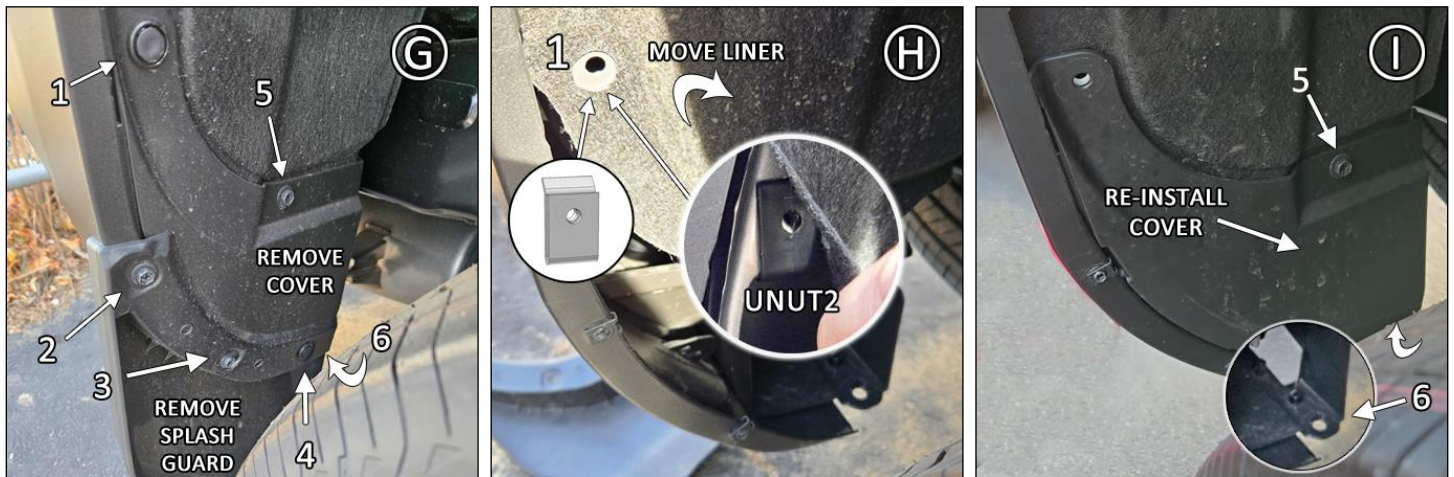
REAR FLAP Hardware for 1 Flap → 1 x .25SP; 2 x 1.5SS; 1 x INS2; 4 x SMWASH; 1 x UNUT2

FOR VEHICLES NOT EQUIPPED WITH FACTORY SPLASH GUARDS ONLY: 2 x 1SS#8; 2 x ORCLP

FIGURE G Remove factory fasteners 1 – 5 and splash guard (if present). Temporarily remove fastener 6 & cover.

FIGURE H/I Move liner away to install UNUT2 on mount 1. Replace liner, re-install cover and factory fastener on mount 6.

FIGURE 1 Skip this step if vehicle has factory splash guards. IF NOT equipped, install ORCLP over mounts 2 & 3, in place of OEM clips found on splash guard equipped vehicles. Install SMWASH & 1SS#8 on mounts 2 & 3.



Skip this step if vehicle is equipped with factory splash guards.

IF VEHICLE IS NOT EQUIPPED WITH FACTORY SPLASH GUARDS, USE:
ORCLP, SMWASH & 1SS#8

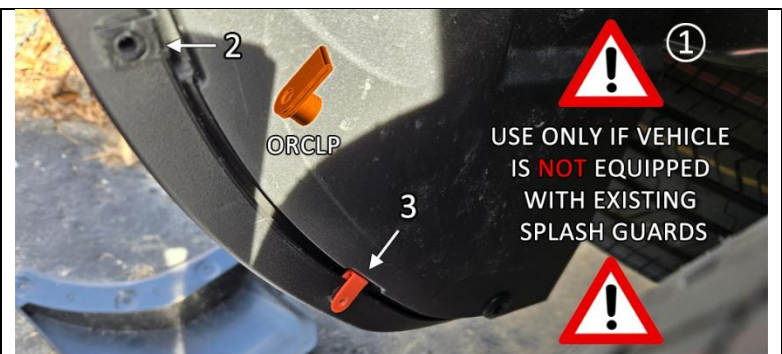


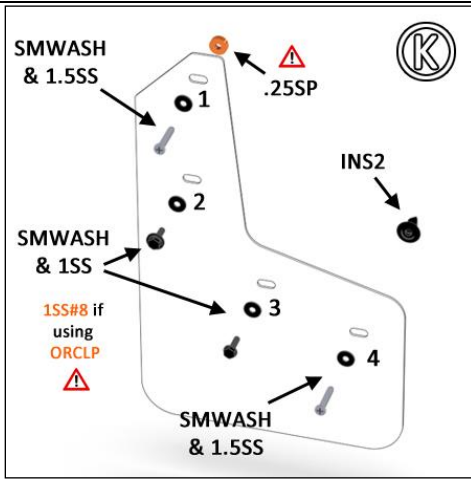
FIGURE J Remove INS2 inner fastener before installing into mount 4.

FIGURE K Place logo-side of flap facing rear bumper. Place **.25SP BEHIND** flap mount 1, then install SMWASH & 1.5SS. Install SMWASH & 1.5SS into mount 4 and SMWASH & OEM FASTENER into mounts 2 & 3.

FIGURE L Adjust flap prior to tightening washers until just seated against flap.



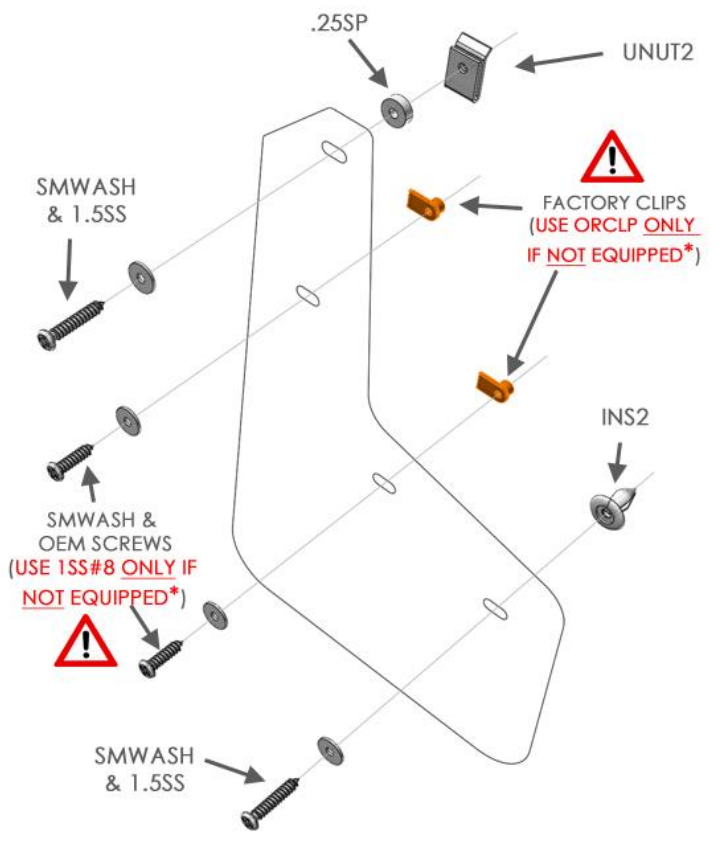
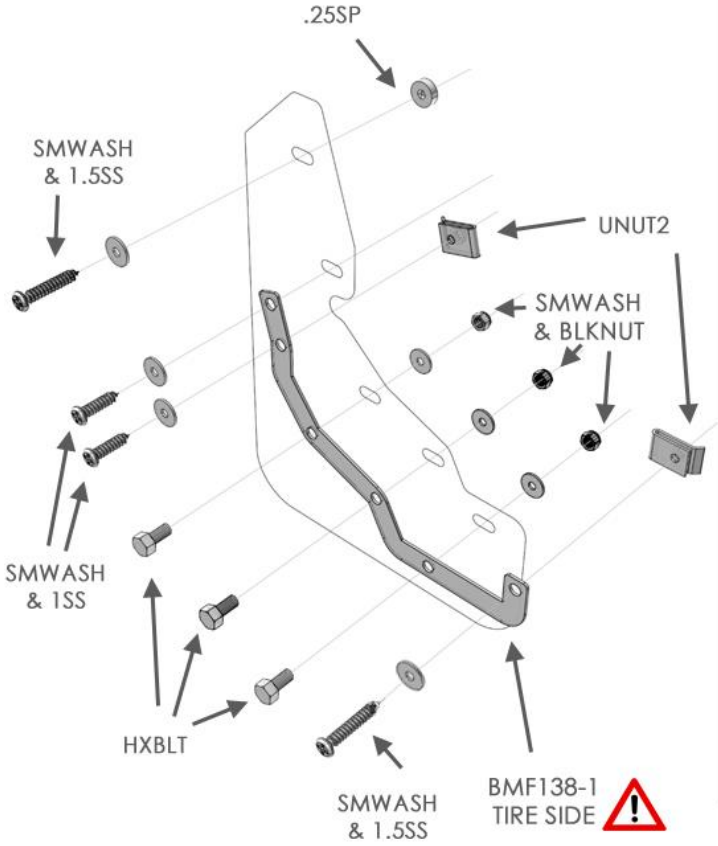
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RALLYARMOR®
IMF138 MOUNTING DIAGRAM

FRONT

REAR



***NOT FACTORY SPLASH GUARD EQUIPPED**