#### **IMF123**



#### 2023+ FORD RANGER RAPTOR INSTALLATION INSTRUCTIONS

Manufacturer warranty covers material defects on new, never installed parts. Once installed, all mud flap replacement part costs are the responsibility of the vehicle owner. Caution against blind spots during parking. Avoid curbs and excessive compression to the flaps. Check stock and aftermarket wheel/suspension clearances. INSTALLATION QUESTIONS & REPLACEMENT PART QUOTES, SEND FLAP RECEIPT OR PHOTO >

www.rallyarmor.com/support

Recommended Tools 10mm/11mm wrench, Phillips screwdriver, into flap side facing tire, pick. Install on even surface using hand tools, not powered tools. AVOID OVERTIGHTENING HARDWARE.

**ABOUT OUR STANDARD IN MUD FLAPS** Polyurethane is a high grade plastic that may feature minor surface layer marks. These are visual variations that don't affect flap construction or performance. Most matte away as the material ages.

MF123 KIT CONTENTS CONFIRM ALL PARTS AND QUANTITIES BEFORE INSTALLATION		
MUD FLAP PN: MF123 SEE PAGE 3	PART DESCRIPTION	QUANTITY
MF123-LF	LEFT FRONT	1
MF123-RF	RIGHT FRONT	1
MF123-LR	LEFT REAR	1
MF123-RR	RIGHT REAR	1
BRACKET PN: BMF123		
BMF123-1	BRACKET FRONT	2
HARDWARE PN: HMF123		
1SS MILLIAN	SCREW	6
BLKNUT <b>®</b>	NUT	12
HXBLT	BOLT	12
INS5	INSERT	12
POLCLP	CLIP	6
SMWASH	WASHER	26

### Do not fully tighten fasteners until mud flap is completely aligned to vehicle.

**FRONT FLAP** To access interior wheel well, turn steering wheel towards installation side.

Bracket/Hardware for 1 Flap → 1 x BMF123-1; 3 x 1SS; 2 x BLKNUT; 2 HXBLT; 3 x INS5; 3 x POLCLP; 5 x SMWASH

FIGURE A Remove factory fasteners 1 - 6. Install POLCLP under flare, on mounts 1 & 2. Install BMF123-1 behind bar.

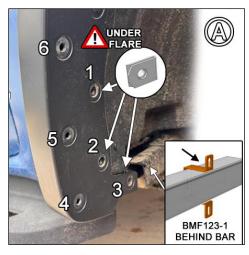
**FIGURE B** Place logo-side of flap facing rear bumper. On flap side facing tire, install SMWASH & HXBLT into mounts 7 & 8 and BLKNUT onto reverse side of BMF123-1. Leave loose for adjustment later.

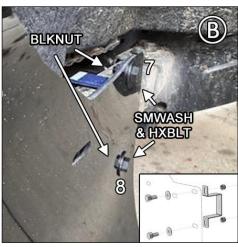
**FIGURE C** Install SMWASH & 1SS into mounts 1 - 3 and INS5 into mounts 4 - 6. Adjust flap before tightening washers until just seated against flap.

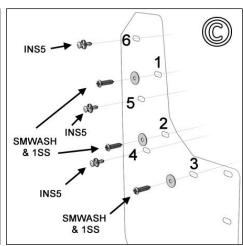
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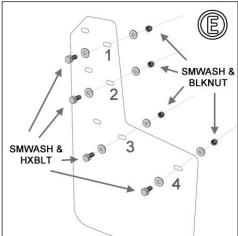
# **REAR FLAP** Hardware for 1 Flap → 4 x BLKNUT; 4 x HXBLT; 3 x INS5; 8 x SMWASH

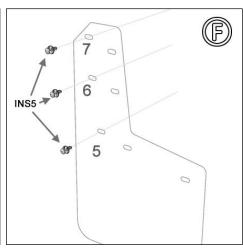
**FIGURE D** Remove fasteners 1 - 7.

**FIGURE E** Place logo-side of flap facing rear bumper. On flap side facing tire, install SMWASH & HXBLT into mounts 1 – 4. Secure reverse side with SMWASH & BLKNUT.

**FIGURE F** Install INS5 into mounts 5 – 7.







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